



## INSTRUCTIONS AND ADVICE ASSEMBLE HEADLINING

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### INTRODUCTION

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This is only a general understanding of how to assemble a headlining, in this case a PV with vinyl headlining.

For a start you need some tools and accessories (recommended).

**Tools:**

Spatula approximately 2cm wide  
Spatula approximately 4,5 cm wide  
Tongs  
Hammer (a small one)  
Scissors  
Hair dryer / heat gun (careful use!)

**Accessories:**

nails approximately 70 pcs (12mm)  
possibly Cloth/vinyl glue

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### Preparations

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- Take down the old headlining, number the roof bows. Save the two clips in the rear window.
  - See to that all "sharkteeth" are correct and that they "bite" so you can use them again. Otherwise adjust them.
  - See if the door winlance needs to be replaced.
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### Start

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- Put the roof bows in the cloth channels "according to your numbers". Hang up the headlining in the car. Put some cloth at the hold of the bows to avoid noise when you're driving.
- Center the headlining, start assembling in the middle of the rear window: fold the black plastic list and press it in the metal channel. You have to fold it for a while so that it fits and it can't be seen. Work towards the sides. Make some cuts in black list at the corner of the rear window, at both sides. Just small cuts (NOT IN THE SEAM) to make it easier to fold it around the corner. Assemble the clips directly after the seam at the side in the corner, press it into the channel. Continue at the sides off the rear window. Make the same cuts at the lower corners as you did on the upper. (Do not nail the sides): (see your old headlining).

- Stretch towards the front window, fix the headlining lightly in the front. Continue to stretch it until the elasticity is good alongside. (Assembling the headlining in room temperature is recommended so that you can use the stretch in the vinyl fully). You can use a heat gun **carefully**.
- Now stretch it towards the sidewindows, centre the headlining, don't fix. Attention you will have to simulate the fixing by holding the headlining against the "sharkteeth rail". All this things to trim (open) the channel to roof bow to make a nice stretch.
- Start in the middle of the b-pillar, work with both sides concurrently approximately 5-30 cm at the time. Work forwards and backwards in the car. Wait with the front line so that this does not stretch too hard, when assembling the sunvisor. At the rear part of the rear sidewindow you have to slits a bit in the rounding to make it easier to fix it to the "sharkteeth ". Attention you have to consider the "nailing" when fixing at thee window. You can also need a little help from the heat gun here.
- Nail the sides so that you get a good stretch, use the heat gun if nessesary. Fit the sunvisor and the light. Fix the rest of the front of the headlining. If there is wrinkles use the heat gun to fix it.

Good luck assembling your new headlining!

Your team with  
VP Autoparts AB  
Industrivägen 7  
51332 Fristad  
+46 (0) 20 64 64

[www.vp-autoparts.com](http://www.vp-autoparts.com)  
[info@vp-autoparts.com](mailto:info@vp-autoparts.com)